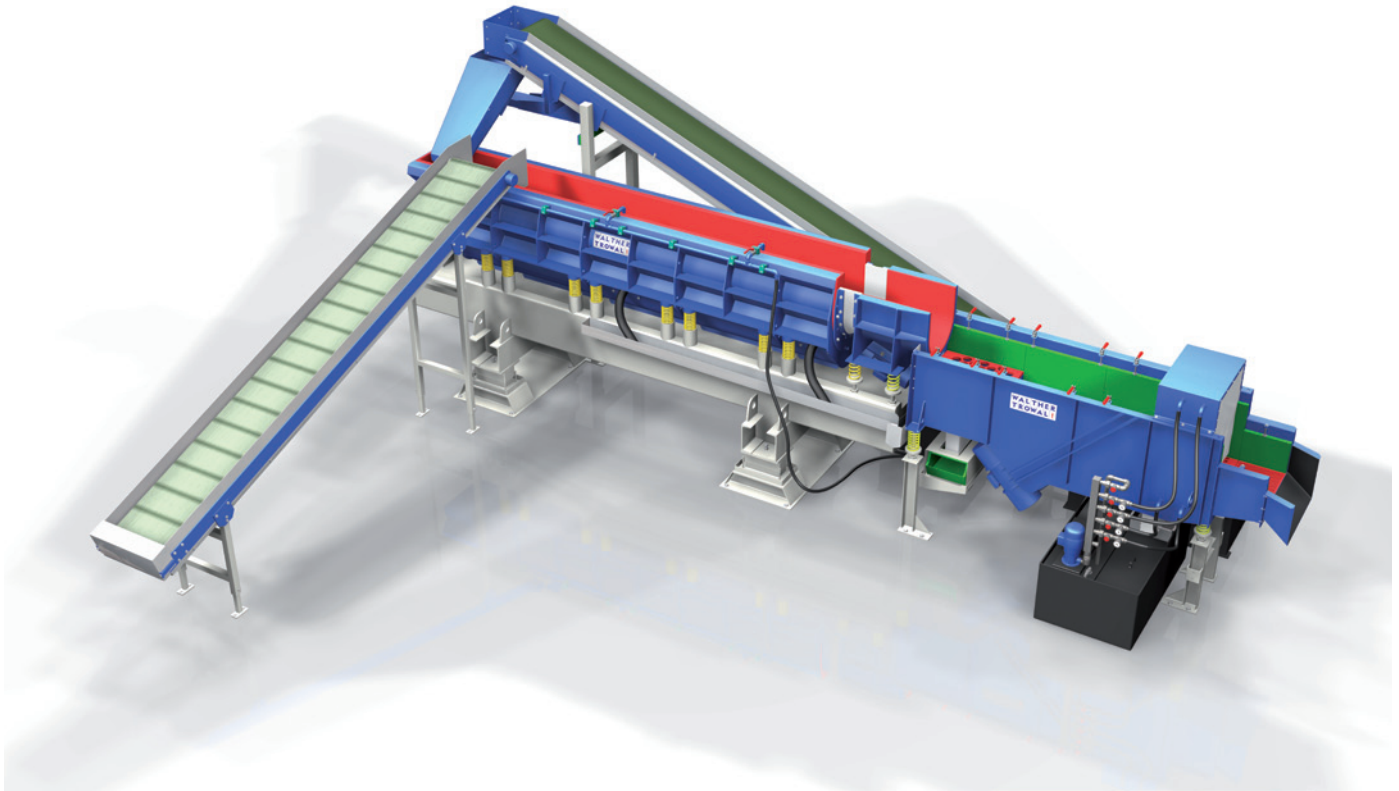


CONTINUOUS FEED VIBRATORS AV



TROWAL SURFACE FINISHING Continuous feed vibrators – model range AV

CONTINUOUS FLOW DEBURRING

Trowal linear continuous flow vibrators, type AV, have been specifically designed for continuous loading and processing of the parts to be finished.

AV vibrators consist of a trough-type, rectangular work bowl. They are especially used for

- processing of robust mass produced parts of small and medium size (stampings, die-castings, etc.)
- deburring and grinding of mid- and large-size components (engine and pump housings, oil pans, cylinder head covers...)

ADVANTAGES

Continuous surface finishing with a continuous flow of parts offers many advantages compared to batch processing:

- Easy integration of the surface finishing process into continuous manufacturing systems
- Easy, cost-effective automation of the surface finishing process
- Lower costs for material handling, because the parts do not have to be collected in batches



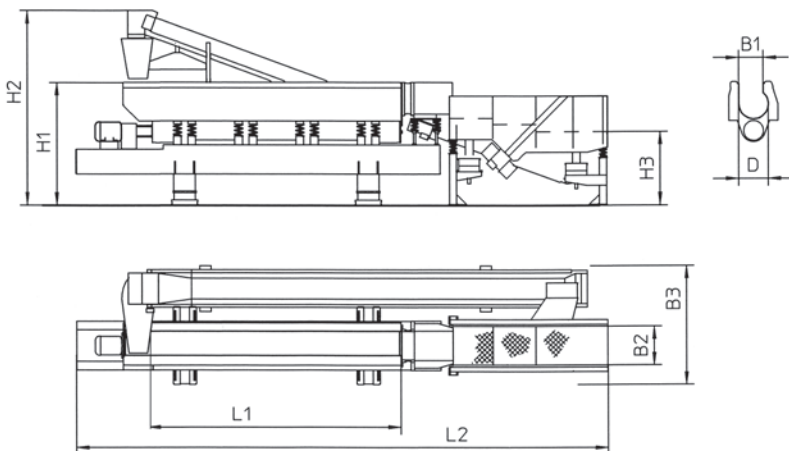
	345 x 41	515 x 41	685 x 41	515 x 55	685 x 55	515 x 65	685 x 65
Standard media quantity (l)	420	612	814	1,100	1,465	1,565	2,080
Processing time (min.)*	6-15	10-20	15-25	10-20	15-25	10-20	15-25
Lining of work bowl	Polyurethane						
Screen area (m ²)	1.19	1.19	1.19	1.66	1.66	1.92	1.92
Power of main drive (kW)	7.5	11	15	15	15	15	18.5
Max. centrifugal force (N)	72,000	110,000	146,000	152,000	202,000	168,000	224,000
Speed max (rpm)**	1,460	1,460	1,460	1,460	1,460	1,460	1,460

*Depends on process parameters

** Infinitely up to maximum speed via frequency converter

	AV	H1	H2	H3	B1	B2	B3	L1	L2	D
345 x 41	1,700	2,700	990	340	540	1,600	3,450	7,400	410	
515 x 41	1,700	2,700	990	340	540	1,600	5,150	9,100	410	
685 x 41	1,700	2,700	1,010	340	540	1,600	6,850	10,800	410	
515 x 55	1,955	2,950	1,035	450	640	1,800	5,150	9,575	550	
685 x 55	1,955	2,950	1,035	450	640	1,800	6,850	11,275	550	
515 x 65	2,100	3,100	1,035	520	740	1,930	5,150	9,700	650	
685 x 65	2,100	3,100	1,035	520	740	1,930	6,850	11,400	650	

Dimensions (in mm)



MULTIVIB VIBRATORY DRIVE

- The newly developed “Multivib” drive ensures equally intensive processing over the complete work bowl length without any “dead zones”!
- The Multivib drive allows the use of steel media for pressure deburring and ball burnishing.
- No central lubrication required. Vibratory units are lifetime lubricated.

INDEPENDENT DISCHARGE CHUTE WITH SEPARATE VIBRATORY DRIVE

- Contrary to conventional discharge chutes, the discharge vibrator has no incline and therefore, ensures low dropping heights to the screening machine.
- Simple change to batch processing with infinite processing time by switching off the discharge vibrator.
- The frequency setting of the discharge vibrator controls the processing time: Actual processing times vary from 4 – 25 minutes!
- The work bowl remains in horizontal position. This ensures an even media level throughout the whole work bowl length. No “thinning out” of the media at the work bowl exit.

**WALTHER
TROWAL !**

Walther Trowal GmbH & Co. KG

Rheinische Straße 35-37 | D-42781 Haan

Tel. +49(0)2129-571-0 | Fax +49(0)2129-571-225

info@walther-trowal.com | www.walther-trowal.com